

Info  
Part

Wednesday, 7/11/2007 3:05:49 PM

K. Johnston

## Process Sheet

Split wlo  
80 07/09/11

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HI-STEP LEG ASSEMBLY  
 Job Number : 33510  
 Estimate Number : 10385  
 P.O. Number : N/A Part Number : D3065041  
 This Issue : 7/11/2007 S.O. No. : N/A Drawing Number : D3065 REV B  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B  
 Previous Run : 32032 Material : N/A  
 Due Date : 7/30/2007 Qty: 28 Um: Each  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Additional Product

Job Number



Seq #: Machine Or Operation: Description:

10 33510A STEP SPACER



Comment: Sub-Component STEP SPACER

D3065-1 B 32032A

X 28mx

mf 07-09-12

20 33510B STEP SPACER



Comment: Sub-Component STEP SPACER

D3065-3 B 32032B

X 15mx, B 33510B

X 13mx mf

30 33510C STEP LEG



Comment: Sub-Component STEP LEG

D3065-5 B 33819

X 50mx, 6mx - B29978C

mf

40 33510D STEP SPACER



Comment: Sub-Component STEP SPACER

D3065-7 B 32032D

X 11mx, B 33510D

X 17mx

mf

50 MS20470AD44 Rivet, Universal Head



Comment: Qty.: 30.0000 Each(s)/Unit Total: 7500.0000 Each(s)

Rivet, Universal Head

Pick:

Qty Part Number Description

Batch

30 MS20470AD4-4 Rivet

m104885

mf 07-09-12

| W/O:     |      | WORK ORDER CHANGES |    |          |     |                                     |                          |
|----------|------|--------------------|----|----------|-----|-------------------------------------|--------------------------|
| DATE     | STEP | PROCEDURE CHANGE   | By | Date     | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
| 07/09/11 | 1    | Split w/o          | SP | 07/09/11 | 28  |                                     |                          |
|          |      |                    |    |          |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/09/11

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number



Seq. #:

Machine Or Operation:

Description:

6.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

MF 07-09-12 (28)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

In 07/19/12 (28)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W/A 19 &amp; 20

PE 07-09-12 28

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

D 07/18/14 (28)

Job Completion



W 07-09-14

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

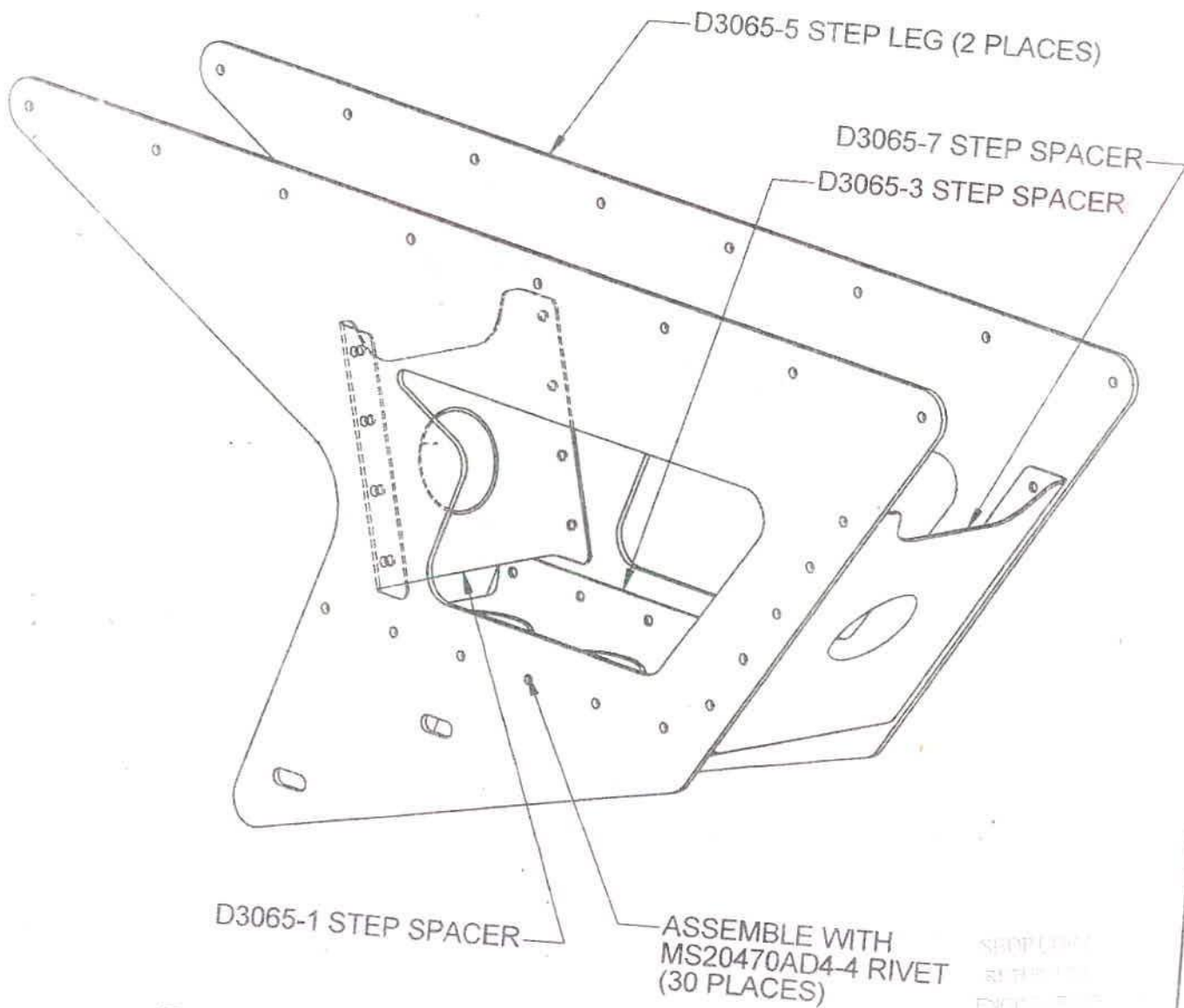
| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**DART**

|                         |                                |  |              |
|-------------------------|--------------------------------|--|--------------|
| DESIGN<br><i>CP</i>     | DRAWN BY<br><i>C.B.</i>        | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA |              |
| CHECKED<br><i>PH</i>    | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br><b>D3065</b>                              | REV. B       |
| DATE<br><b>06.05.23</b> |                                | TITLE<br><b>STEP LEG ASSEMBLY</b>                        | SHEET 1 OF 5 |
| A                       | 02.09.11                       | NEW ISSUE  | SCALE<br>1:2 |
| B                       | 06.05.23                       | ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5               |              |

RELEASED

06.06.20 *[Signature]***D3065-041 STEP LEG ASSEMBLY**

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